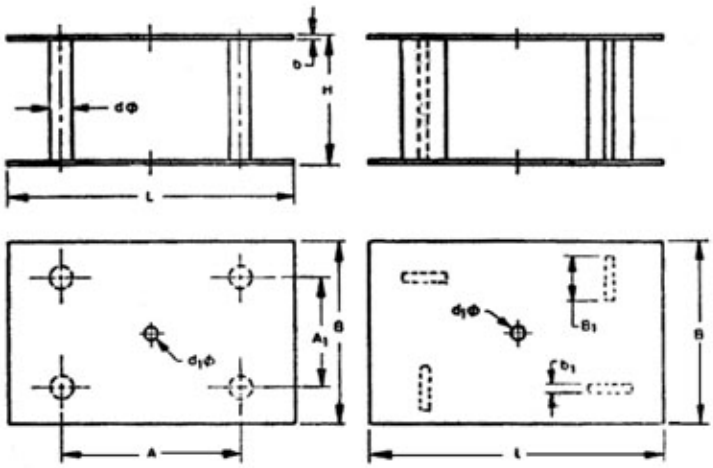
TABLE 8 DIMENSIONS OF FOUR COLUMN CHAPLETS, TYPE 5, VARIANTS 1 AND 2

(*Clauses 4.1 and 4.1.1*)

All dimensions in millimetres.



VARIANT 1
With round columns

VARIANT 2
With rectangular columns

H		L	B	A	A_1	d_1	d	d		B_1xb_1
Nominal	Tolerance							For iron castings	For steel castings	For iron castings
22	+0.60 -0.14	80	50	50	30	3	1.0	6		12x2.5
24										
25										
26										
28										
30										
32										
35										
38	+0.80 -0.12	100	60	60	35	3	1.5	8		13x4.0
40										
45										
50										
55	+1.0 -0.06	120	66	70	40	3	2.0	10	12	_
60										
65										
70										
75		130	76	80	45	4	2.5	12	14	_
80										
85	+1.0 -0.24									
90										
95										
100										
115	+1.5 -0.5	140	86	85	55	5	3.0	14	18	_
125										
130		155	96	95	60			16	22	_
150										