

TABLE 9 DIMENSIONS OF STEM CHAPLETS, TYPE 6, VARIANTS 1, 2, 3, 4, 5 & 6 - Contd
Other dimensions of stem chaplets, variants 1 to 6

H ₁	d		b	L	B
	For iron castings	For steel castings			
5	3		0.5	25	12
6					
7					
8					
9					
10					
12	4		0.75	30	16
14					
15					
16					
18					
20					
22	6		1.0	44	22
24					
25					
26					
28					
30					
32	8		1.5	50	30
35					
38					
40					
45					
50					
55	10	12	2.0	64	32
60					
65					
70					
75					
80	12		2.5	70	36
85					
90					
95					
100					
105					
110	14	18	3.0	80	40
115					
125					
130	16	22	3.5	92	46
140					
150					

NOTE - For variants 4, 5, & 6, r shall be mentioned in the order.