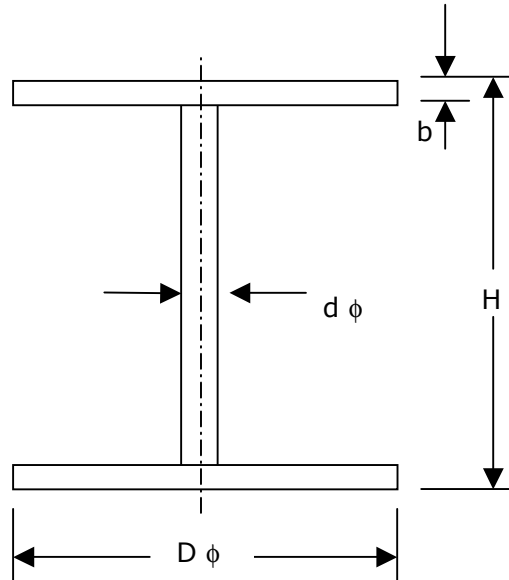


**TABLE 1 DIMENSIONS OF SINGLE COLUMN ROUND HEADED  
CHAPLETS TYPE 1, VARIANT 1**  
(Clauses 4.1 and 4.1.1)

All dimensions in millimetres.



<i>H</i>		<i>D</i>		<i>d</i>	<i>b</i>
Nominal	Tolerance	Nominal	Tolerance		
5	+ 0.20 - 0.10	8.0	- 0.20	1.5	0.5
6					
7	+ 0.30 - 0.10	12.0	- 0.24	2.0	0.75
8					
9					
10				2.5	
11					
12					
13	+ 0.50 - 0.14	15.0	- 0.24	3.0	
14					
15					
16	+ 0.60 - 0.14	18.0	- 0.24	3.5	1.0
18					
20					
22					
24					
25					
30	25.0				