

**TABLE 4 DIMENSIONS OF SINGLE COLUMN CHAPLETS, TYPE 2,
VARIANTS 1 AND 2 – contd**

H		B	b	d		B ₁ x b ₁
Nominal	Tolerance			For iron castings	For steel castings	For iron castings
5	+0.20 -0.10	16	0.5	3		7x1.0
6						
7						
8	+0.30 -0.10					
9						
10						
12	+0.50 -0.14	22	0.75	4		9x1.5
14						
15						
16						
18						
20	+0.60 -0.14	32	1.0	6		12x2.5
22						
24						
25						
26						
28						
30	+0.80 -0.12	40	1.5	8		13x4
32						
35						
38						
40						
45						
50						
55	+1.0 -0.06	46	2.0	10	12	—
60						
65						
70						
75						
80	+1.0 -0.24	50	2.5	12	14	—
85						
90						
95						
100						