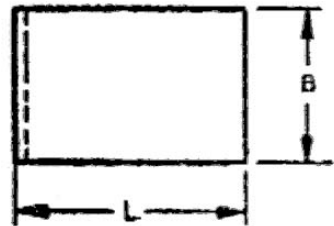
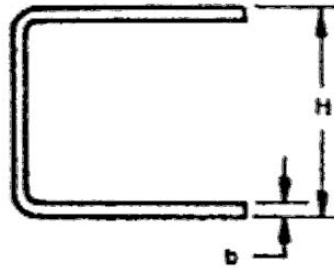




Spring Back Chaplets



H		L	B	b
Nominal	Tolerance			
5	+0.20 -0.10	10	5	0.5
6				
7				
8	+0.30 -0.10	15	10	0.75
9				
10				
12	+0.50 -0.18	25	20	1.0
14				
15				
16				
18				
20	+0.60 -0.22	30	26	1.5
22				
24				
25				
26				
28	+0.80 -0.25	40		2.0
30				
35				
40				
45				
50				