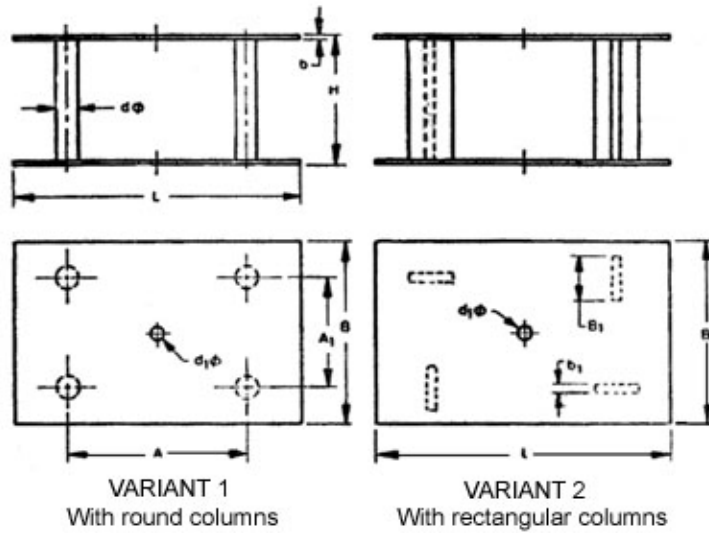


## Four Studs/ Four Column Chaplets



Nominal	H	L	B	A	A <sub>1</sub>	d <sub>1</sub>	d	d		B <sub>1</sub> x b <sub>1</sub>
	Tolerance							For iron castings	For steel castings	For iron castings
22	+0.60 -0.14	80	50	50	30	3	1.0	6		12x2.5
24										
25										
26										
28										
30										
32										
35										
38	+0.80 -0.12	100	60	60	35	3	1.5	8		13x4.0
40										
45										
50										
55										
60	+1.0 -0.06	120	66	70	40	3	2.0	10	12	-
65										
70										
75										
80										
85										
90	+1.0 -0.24	130	76	80	45	4	2.5	12	14	-
95										
100										
115										
125	+1.5 -0.5	140	86	85	55	5	3.0	14	18	-
130		155	96	95	60			16	22	-
150										